

REFERENCES

1. Johnson, M. M., et. al., U.S. Patent 4,484,015 (to Phillips Petroleum Co.).
2. Weiss, A. H., Gambhir, B. S., LaPierre, R. B., and Bell, W. K., Ind. Eng. Chem. Proc. Des. Dev. Vol. 16 No. 3 (1977) : 352.
3. Boitiaux, J. P., Cosyns, J., Derrien, M., and Leger, G., Hydrocarbon Processing March (1985) : 51.
4. Bond, G. C., Dowden D. A., and Mackenzie, N., Trans. Faraday Soc. 54 (1958) :1537.
5. McGown, W. T., Kemball, C., Whan, D. A., and Scurrall, M. S., J. C. S. Faraday I 73 (1977) : 632.
6. Al-Ammar A. S., and Webb, G., J. C. S. Faraday I 74 (1978) : 195.
7. _____, J. C. S. Faraday I 74 (1978) : 657.
8. _____, J. C. S. Faraday I 75 (1978) : 1900
9. _____, J. C. S. Faraday I 79 (1979) : 195.
10. Guzzi, L., LaPierre, Weiss, A. H., and Biron, E., J. Catal. 60 (1979) : 83.
11. Palczewska, W., Adv. Catal. 24 (1975) : 245.
12. Sakany, A., and Guzzi, L., Appl. Catal. 10 (1984) : 369.
13. Margitfalvi, J., Guzzi, L., and Weiss, A. H., J. Catal. 72 (1981) : 185.
14. _____, React. Kinet. Catal. Lett. 15 (1980) : 475.
15. Borodzinski, A., Dus, R., Frak, R., Janko, A., and Palczewska, W., Proc. 6th Int. Congr. on Catal. (London 1976), Chem. Soc., London, 1 (1977) : 150.
16. Moses, J. M., Weiss, A. H., Matusek, K., and Guzzi, L., J. Catal. 86 (1984) : 417.
17. DenHartog, A. J., Deng, M., Jongerius, F., and Ponec, V., J. Mol. Catal. 60 (1990) : 99.
18. Palczewska, W., Ratajczykowa, I., Szymerska, I., Krawczyk, M., Proc. 8th Int. Congr. on Catal. 4 (1984) : 173.
19. Den Hartog, A. J., Holderbusch, M., Rappel, E., and Ponec, V., Proc. 9th Int. Congr. Catal. (1988) : 1174.
20. Leviness, S., Nair, V., Weiss, A. H., Schay, Z., and Guzzi, L., J. Mol. Catal. 25 (1984) : 131.
21. Weiss, A. H., Leviness, S., Nair, V., Guzzi, L., Sarkany, A., and Schay, Z., Proc. 8th Int. Congr. Catal. 5 (1984) : 591.

22. Schay, Z, Sarkany, A., Guzzi, L, Weiss, A. H., and Nair, V., Proc. 5th Int. Symp. Heter. Catal. (1983) : 315.
23. Park, Y. H., and Price, G. L., J. Chem. Soc. Chem. Com. 17 (1991) : 1188.
24. _____, Ind. Eng. Chem. Res. 31 (1992) : 469.
25. Satterfield, C. N., Heterogeneous Catalysis in Practice, McGraw-Hill, New York, (1980) : 1.
26. Biswar, J., Bickle, G. M., Gray, P. M., Do, D. D., Barbier, J., Catal. Rev. Sci. Eng. 30 (1988) : 161.
27. Blakely, W., and Somorjai, G. A., Nature, 258 (1975) : 580.
28. Satterfield, C. N., Heterogeneous Catalysis in Practice, McGraw-Hill, New York, (1980) : 129.
29. Guzzi, L., J. Mol. Catal. 25 (1984) : 13.
30. Sachtler, J. W. A., and Somorjai, G. A., Prepr. Div. Pet. Chem. Am. Soc. 28 (1983) : 491.
31. Hodnett, B. K., and Delmon, B., Catalytic Hydrogenation (Cerveny, L. ed.), Studies in surface science and catalysis, Elsevier, Amsterdam, 27 (1986) : 313.
32. Moss, R. L., and Whally, L., Adv. Catal. 22 (1972) : 115.
33. Bond, G. C., and Allison E. G., Catal. Rev. 7 (1973) : 233.
34. Sachtler, W. M. H., and Van Santen, R. A., Adv. Catal. 26 (1977) : 69.
35. Ponec, V., Adv. Catal. 32 (1983) : 149.
36. Kniel, L., Winter, O., and Stork, K., Ethylene: keystone to the petrochemical industry Marcel Dekker, New York, (1980) : 1.
37. Hodnett, B. K., and Delmon, B., Catalytic Hydrogenation (Cerveny, L. ed.), Studies in surface science and catalysis, Elsevier, Amsterdam, 27 (1986) : 613.
38. Battiston, G. C., Dallord, L., Tauszik, G. R., Appl. Catal. 2 (1982) : 1.
39. Hodnett, B. K., and Delmon, B., Catalytic Hydrogenation (Cerveny, L. ed.), Studies in surface science and catalysis, Elsevier, Amsterdam, 27 (1986) : 326.
40. Bond, G. C., Catalysis by metals, Academic Press, New York, (1962).
41. _____, and Wells, P. B., Adv. Catal. 15 (1964) : 92.
42. Guzzi, L., Schay, Z., Weiss, A. H., Nair, V., and Leviness, S., React. Kinet. Catal. Lett. 27 (1985) : 147.

43. Leviness, S., Thesis, Worcester Polytechnic Institute, Worcester, MA, (1984).
44. Visser, C., Zuidwijk, J.G.P., and Ponec, V., J. Catal. 35 (1974) : 407.
45. Lam, W. K., and Lloyd, L., Oil & Gas J. 27 (1972) : 61.
46. Thomas, J. M., and Thomas, W. J., Introduction to the Principles of Heterogeneous Catalysis, Academic Press, London, (1967) : 396.
47. Hodnett, B. K., and Delmon, B., Catalytic Hydrogenation (Cerveny, L. ed.), Studies in surface science and catalysis, Elsevier, Amsterdam, 27 (1986) : 53.

APPENDIX

APPENDIX A

SAMPLE CALCULATION OF CATALYST PREPARATION

The sample calculation shown below is for 0.04 wt% Pd/Al₃O₃. The alumina support weight used for all preparations is 2 grams.

If X grams of alumina support is used; hence for each 100 grams of catalyst, the composition will be as follows:

Palladium	=	0.04	g.
Alumina support	=	X	g.
Then 0.04 + X	=	100	g.
Support (X)	=	99.96	g.

For 2 grams of alumina support:

$$\begin{aligned} \text{Palladium required} &= 2 \times 0.04/99.96 \quad \text{g.} \\ &= 8.003 \times 10^{-4} \quad \text{g.} \end{aligned}$$

Palladium nitrate 0.1 g. dissolved in de-ionized water with 0.4 ml. of Hydrochloric acid (concentration of HCl is 37 % volume by volume)

$$\begin{aligned} \text{Then Pd content in stock solution} &= 0.1 \times 106.4/230.43 \\ &= 0.046 \quad \text{g.} \end{aligned}$$

Palladium nitrate taken from stock solution

$$\begin{aligned} &= 8.003 \times 10^{-4} \times 10/0.046 \\ &= 0.17 \quad \text{ml.} \end{aligned}$$

Since the pore volume of the alumina support is 0.25 ml./g. and the total volume of impregnating solution which must be used is 2 ml. by the requirement of dry impregnation method, the de-ionized water is added until the volume of impregnating solution is 2 ml.

APPENDIX B

METAL ACTIVE SITE ON CATALYST CALCULATION

Let the weight of catalyst used	= w	g.
Height of CO peak after adsorption	= A	unit
Height of 0.18 ml. of standard CO peak	= B	unit
Amounts of CO adsorbed on catalyst	= B-A	unit
Volume of CO adsorbed on catalyst	= (B-A)/B x 0.18	ml.
Volume of gas 1 mole at 30 °C	= 24.86 x 10 ³	ml.
Mole of CO adsorbed on catalyst	= (B-A) x 0.18 / B x 24.86x10 ³	mole
Molecule of CO adsorbed on catalyst	= 7.24x10 ⁻⁶ (B-A)/B x 6.02x10 ²³	molecule
Metal active site	= 4.36x10 ¹⁸ (B-A)/B	molecule of CO/g. cat.

VITA

Mr. Jumpod Meksikarin was born on November 8, 1965 in Yala. He received his Bachelor of science in Agro-industry from Prince of Songkhla University in 1990.