สมปัติการไหลและเสถียรภาพของเชื้อเพลิงผสมถ่านหินกับน้ำมันเตา



นาย สมนึก จึระธัญญาสกุล

วิทยานิพนธ์นี้เป็นส่วนหนึ่งของการศึกษาตามหลักสูตรปริญญาวิศวกรรมศาสตรมหาบัณฑิต สาขาวิชาเทคโนโลยีบิโตรเคมี บัณฑิตวิทยาลัย จุฬาลงกรณ์มหาวิทยาลัย พ.ศ. 2532 ISBN 974-576-260-1

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(RHEOLOGICAL PROPERTY AND STABILITY OF COAL-OIL MIXTURE FUEL) อ.ที่ปรึกษา
: รศ.ดร.ภัทรพรรณ ประศาสน์สารกิจ, รศ.ดร.สมชาย โอสุวรรณ, 117 หน้า.

เทคโนโลยีเชื้อเพลิงผสมถานหินกับน้ำมันเดา (COM) ได้พัฒนาขึ้นเพื่อให้ทดแทนน้ำมันเดาใน อุปกรณ์การเผาไหม้ที่ใช้น้ำมันเดาเป็นเชื้อเพลิง สมบัติของเชื้อเพลิงผสมขึ้นอยู่กับลักษณะของถ่านหินและ ของเหลว งานวิจัยนี้เป็นการศึกษาสมบัติการไหลและเสถียรภาพของเชื้อเพลิงผสมถ่านหินกับน้ำมันเดา โดยใช้ถ่านหินในประเทศประเภทซับบิทูมินัส และบิทูมินัส ส่วนน้ำมันเดาใช้น้ำมันเดาเบาเบอร์ 1 และ น้ำมันเดาหนักเบอร์ 6 ตัวแปรที่ทำการศึกษาคือ ความเข้มข้นของถ่านหิน (10-50%) ชนิดของถ่านหินและ น้ำมันเดา อุณหภูมิ (40-80°ช) ขนาดอนุภาคถ่านหิน (-75, 75-90 และ 90-106 ไมครอน) และชนิด ของตัวเดิม

พฤติกรรมของเชื้อ เพลิงผสมแบ่ง เป็นสองลักษณะ โดยแสดงพฤติกรรมของไหลแบบนิวโต เนียนที่ ความ เข้มข้นของถ่านหินต่ำ ส่วนที่ความ เข้มข้นของถ่านหินสูงมีพฤติกรรมแบบบิงแฮมพลาสติก ค่าความ เค้น ครากของ เชื้อ เพลิงผสมแตกต่างกันไปดามชนึดของถ่านหินและชนิดของน้ำมัน เตา สำหรับความหนึดพบว่า มีค่ำ เพิ่มขึ้น เมื่อความ เข้มข้นของถ่านหิน เพิ่มขึ้นหรือใช้น้ำมัน เตาที่มีความหนืดสูงขึ้น ตลอดจนการใช้ขนาด ถ่านหิน เล็กลงทำให้ความหนืดของ เชื้อ เพลิงผสม เพิ่มขึ้น การ เพิ่มของอุณหภูมิทำให้ความหนืดลดลงได้

ในการศึกษา เสถียรภาพของเชื้อเพลิงโดยเทคนิคการตกตะกอน เชื้อเพลิงผสมของ 25% ของ ถ่านหินบ้านปูและ 2% ตัวเติมเอทโธมีน C-20 ผสมในน้ำมันเตาเบาเบอร์ 1 และใช้ 30% ถ่านหินบ้านปูและ 1% ตัวเติมเอทโธมีน C-20 ผสมในน้ำมันเตาหนักเบอร์ 6 มีค่าอัตราส่วนการนอนก้น 0.61 และ 0.49 ตามลำดับ ผลการทดลองแสดงว่าเสถียรภาพของเชื้อเพลิงผสมอยู่ในรูปของโครงข่ายและมีการนอนก้นแบบ หลวม ๆ และตัวเติมแบบแคดอิออนทำให้ระบบมีเสถียรภาพกว่าตัวเติมชนิดอื่น

ภาควิชา	สหสาขาวิชาปิโตร เคมี-โพลิ เมอร ์	ลายมือชื่อนิสิต	ANYM	ลัง : Born
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ปีการศึกษา	2531	ลายมือชื่ออาจารย์	ที่ปรึกษา	1 2W



SOMNUK GEERATHUNYASKOOL: RHEOLOGICAL PROPERTY AND STABILITY OF COAL-OIL MIXTURE FUEL. THESIS ADVISOR: ASSO.PROF.PATTARAPAN PRASASSARAKICH, Ph.D., ASSO.PROF.SOMCHAI OSUWAN, Ph.D., 117 PP.

Coal-Oil Mixture (COM) has been developed with the potential for substitution of fuel oil in the combustion equipment designed for fuel oil. The COM properties are strongly dependent on the characteristics of coal and the medium of suspensions. The rheological properties and stability of COM have been studied using subbituminous and bituminous coals in Thailand, light #1 fuel oil and heavy #6 fuel oil. Variables investigated are coal concentrations (10-50%), coal types, fuel oil types, temperature $(40-80^{\circ}\text{C})$, particle size distribution (-75, 75-90 and 90-106 microns) and additive types.

The COM is classified as a Newtonian fluid at low coal concentration and Bingham plastic model at high coal concentrations and had different yield stress for various types of coal and fuel oil. The COM viscosity is found to increase with coal concentration, increasing fuel oil viscosity, coal fineness and decreasing temperature.

In the study of COM stability using a sedimentation column, sedimentation ratio from the settling behavior of 25 wt% Ban Pu coal with 2 wt% Ethomeen C-20 in LFO and 30 wt% Ban Pu coal with 1 wt% Ethomeen C-20 in HFO are 0.61 and 0.49 respectively. This result led to interpretation of COM stability in terms of network stability rather than classical isolated colloidal particle stability. The screening shows that cationic additives are the most effective additives.

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